


Date: Monday, 26/03/2007 3:33:24 PM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CC-DAR01 Dart Aerospace Ltd.	<b>Drawing Name</b> : D3560-4 S/B -3
<b>Job Number</b> : 31507	
<b>Estimate Number</b> : 10804	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D35603
<b>This Issue</b> : 26/03/2007 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : RENAME
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : N/A <b>Type</b> : MACHINED PARTS	<b>Drawing Revision</b> : N/A
<b>Previous Run</b> : 31506	<b>Material</b> : N/A
<b>Written By</b> : 	<b>Due Date</b> : 02/04/2007 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : _____	
<b>Comment</b> : _____	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	D35604	ARM
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
 ARM

2.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** REMOVE FROM STOCK  
 D3560-4 B30539  
 RE IDENTIFY AS D3560-1  
 USING NEW BN

*07/03/29* ①

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1  
 BAG & TAG  
 USING NEW B/N

*07/3/30*

4.0	QC21	FINAL INSPECTION/W/O RELEASE
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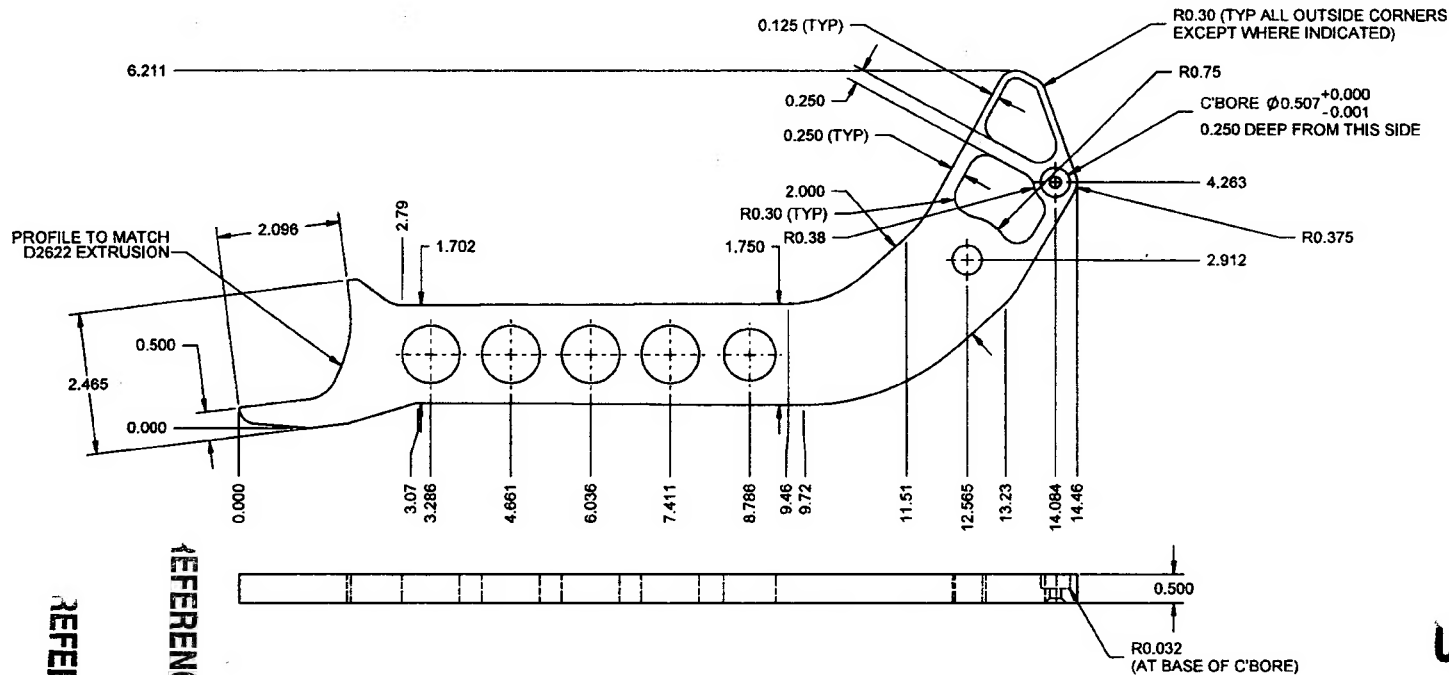
**Comment:** FINAL INSPECTION/W/O RELEASE

①  
*07/04/04*

Job Completion



*07-04-04*



**UNDER REVIEW**  
07.01.07

**RELEASED**  
06.11.07

# **D3560-3 ARM (SHOWN), D3560-4 ARM (OPPOSITE)**

## **NOTES:**

- 1) MATERIAL: 6061-T6 ALUMINUM (QQ-A-200/8 OR QQ-A-250/11), 0.500 THICK (REF DART SPEC. M8061T6B0.500)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP CORNERS

$\phi 0.196$  (DRILL #9 REF)  
C'SINK  $\phi 0.385 \times 100^\circ$

DESIGN	90	DRAWN BY	90	<b>DART AEROSPACE LTD</b>
CHECKED	90	APPROVED	90	HAWKESBURY, ONTARIO, CANADA
DATE	06.09.25	DRAWING NO.	D3560	REV. A
		TITLE	ARM	SHEET 2 OF 2
		SCALE	1:2	

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